

APC12

REPLACEMENT SPARES KIT FOR USE ON DOUBLE DOOR SLIDEAWAY SIDE ARMS (SPRING ANCHOR PIN ASSEMBLY)

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This kit is intended for use by approved fitters only and therefore Arcadian Products will not be held liable for any damage or injury if this kit is used by anyone other than approved fitters.

INSTRUCTIONS

1. Remove springs in the normal way and support door weight so that side arm is in a position to be worked on in safety.
2. Grind off head of existing spring anchor pin.
3. Drift out existing pin and discard.
4. Open out 1/2" diameter hole to 5/8" diameter on door post side or arm only.
5. Open out 3/8" diameter hole to 7/16" diameter.
6. Insert new pin assembly through 5/8" diameter hole and ensure the 7/16" diameter shoulder is properly located into 7/16" diameter hole in side arm - remove burrs if necessary.
7. Fit washers and then screw tightly into pin using 5mm A/F Allen Key.
8. Repeat instructions 2 - 7 for arm on other side of door.
9. Refit and tensions springs in the normal way.

NOTE: If sufficient room is not available to give access for drilling on the 'door post side' of arm, then it will be necessary to remove arm assembly completely for work to be done.